T B SERIES

indelB

trouble shooting

TB_31A_41A_51A_(AC_DC)_TS_28-11-2018

TB SERIES

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• ERROR E1: Battery protection cut-out or problem of temperature sensor

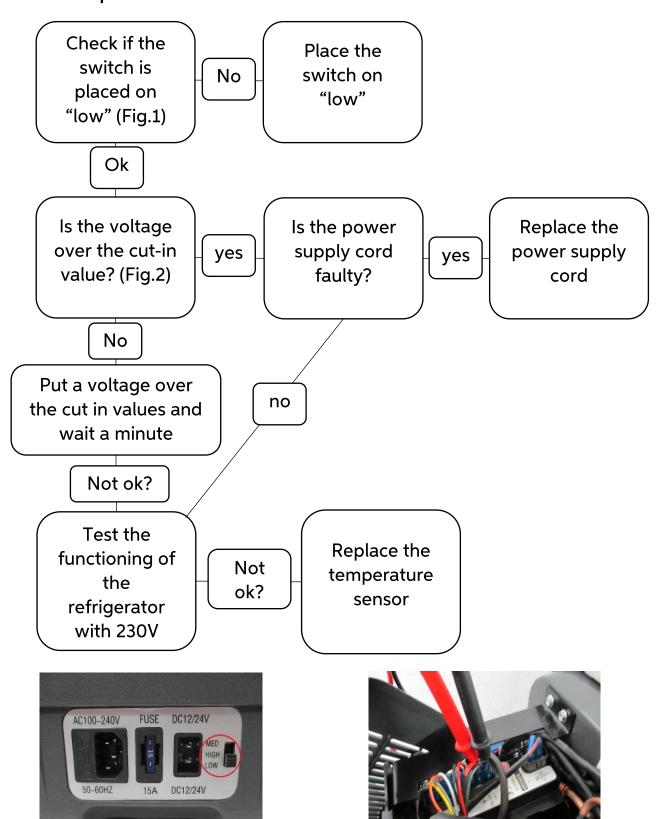


Fig. 1

Fig. 2





• ERROR E2: Fan over-current cut-out

This error is caused by an over-current that arrived at the fan. In this case you must replace the fan (see "How to replace the fan").



• ERROR E3: Motor start error

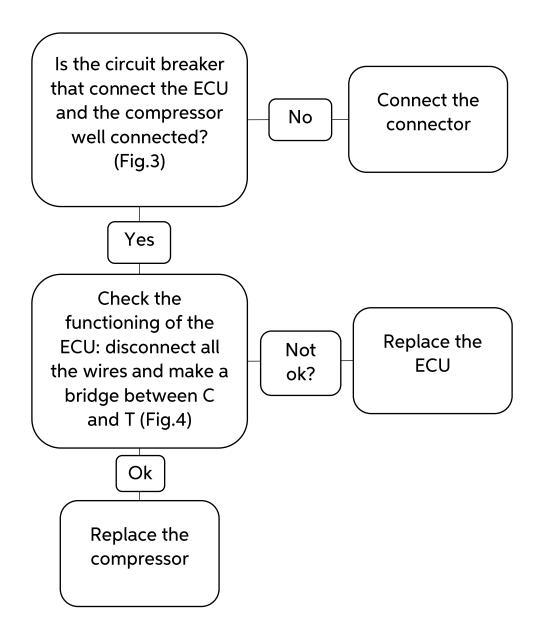




Fig. 3



Fig. 4



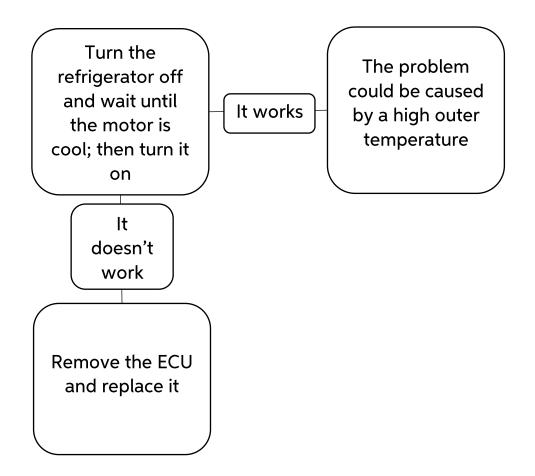
• ERROR E4: Minimum motor speed error

Check the input voltage. Voltage drops can cause this error

Remove the ECU and replace it



• ERROR E5: Thermal cut-out of electronic unit





HOW TO REPLACE THE TEMPERATURE SENSOR



1. Unscrew the plastic support (11 screws)



2. Unscrew the two brackets



3. Unscrew the bolts (8 bolts)



4. Remove the sensor's wire



5. Unscrew the bolt that fasten the sensor



6. Remove the sensor and reverse the procedure to install a new one



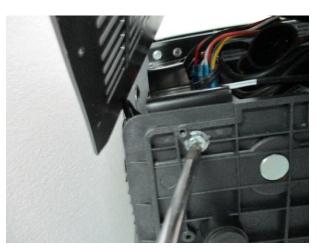
HOW TO REPLACE THE FAN



 Unscrew the plastic support (11 screws)



2. Unscrew the two brackets



3. Unscrew the bolts (8 bolts)



4. Unscrew the bolts (3 bolts)



5. Remove the fan's wire



6. Remove the fan and reverse the procedure to install the new fan





Attention: put the fan with the green label towards the inside of the refrigerator





HOW TO REPLACE THE BATTERY PROTECTION SWITCH



 Unscrew the plastic support (11 screws)



2. Remove the label



3. Unscrew the two bolts



4. Remove the switch and reverse the procedure to install a new one



HOW TO REPLACE THE LIGHT BULB



1. Pull the light bulb applying pressure on the button



2. Remove the light bulb and replace it



HOW TO REPLACE THE ECU



1. Unscrew the plastic support (11 screws)



2. Unscrew the two brackets



3. Unscrew the bolts (8 bolts)



4. Unscrew the bolts from each side (6 bolts)



5. Unscrew the bolt in figure



6. Remove all the wires connected to the ECU and then replace the ECU reversing the procedure



HOW TO REPLACE THE DISPLAY



1. Unscrew the plastic support (11 screws)



2. Remove the display's wire



3. Remove carefully the display from the corner with a screwdriver



4. Remove the display and reverse the procedure to install a new display



HOW TO REPLACE THE LID



1. Unscrew the internal bolt



2. Insert a small rod in the lateral hole and open the cover applying pressure with the rod

WARNING!

- 1. Don't lose the spring and the pivot fixing the cover
- 2. First put the spring and then the pivot to install the new lid



HOW TO SET THE OFF-SET VALUE

This is the information needed to align the temperature shown on the display with the actual temperature inside the refrigerated compartment. Each offset can be adjusted within a range of from -10 to +10.

After running the refrigeration system for a few hours, place a digital thermometer (not supplied) inside the compartment, in a location where a more accurate temperature is required, and check that the temperature shown on the display coincides with the temperature shown on the digital thermometer. If the temperature is not the same, the off-sets must be adjusted in relation to the temperature T you want the inside of the compartment to reach, so that the temperature reading on the display coincides with the temperature indicated by the thermometer.

The following table shows the factory off-set setting for each temperature range and the adjustment range for changing these settings:

OFF-SET	Temperature	Factory setting	Adjustment
	Range		range
F1	T ≥ -6°C	-3°C	+10°C ÷ -10°C
F2	-12°C ≤ T ≤ -6°C	-5°C	+10°C ÷ -10°C
F3	T ≤ -13°C	-7°C	+10°C ÷ -10°C

With the refrigerator switched off, press and hold the **ECO/MAX** + \triangle + \forall buttons at the same time for a few seconds to access the OFF-SET value adjustment.

Press the \blacktriangle and \blacktriangledown buttons number of times to scroll through the three functions (F1-F2-F3) in succession. Once you have selected the function you wish to change, press the ECO/MAX button to access the selected OFF-SET value and press the \blacktriangle and \blacktriangledown buttons to change the factory setting, while remaining within the +10°C \div -10°C range. Without having to press any other button to confirm, the display will automatically save the setting and exit programming mode.

WARNING!

- We discourage you from changing the factory off-set setting.
- If the temperature inside the refrigerated compartment is different from the temperature shown on the display, and all these situations are verified:
 - 1. The appliance hasn't any of the failures described in this guide;
 - 2. The room temperature isn't too hot;





- 3. The door isn't opened too often;
- 4. The door is closed completely;
- 5. The temperature control is set correctly;
- 6. The door gasket does seal correctly;

You could adjust the difference between the inner temperature and the display temperature's value changing the off-set values.